

## Refer to Numerical Listing Section for Variable Parts

| Index Number | Letter  | Part Name                                    | Part Number or Reference Section | Index Number | Letter | Part Number                                  | Part Number or Reference Section |
|--------------|---------|--|----------------------------------|--------------|--------|--|----------------------------------|
| 1            | L       | Choke Plate                                  | X                                | 63           | L      | Throttle Plate - Secondary                   | X                                |
| 2            | L       | Choke Shaft Assembly                         | X                                | 64           | L      | Throt. Body & Shaft Assy.                    | X                                |
| 3            | L       | Fast Idle Pick-up Lever                      | 4R-485                           | 65           | L      | Fuel Line Tube                               | 14R-320                          |
| 4            | L       | Choke Hsg. Shaft & Lev. Assy.                | 4R-486 A                         | 67           | L-M    | Idle Adjusting Needle                        | **15R-40                         |
| 5            | L       | Choke Control Lever                          | 4R-847                           | 68           | L      | Float & Hinge Assembly - Primary             | X                                |
| 6            | L       | Fast Idle Cam Lever                          | X                                | 69           | L      | Float & Hinge Assembly - Secondary           | X                                |
| 7            | L       | Choke Lev. & Swivel Assy.                    | 4R-529 A                         | 70           | L      | Float Hinge Adapter                          | 16R-257                          |
| 8            | L       | Choke Therm. Lev., Link & Piston Assy.       | X                                | 71           | L      | Float Lever Shaft                            | X                                |
| 9            | L       | Choke Rod Lev. & Bush. Assy.                 | 4R-641 A                         | 72           | L-M-R  | Fuel Inlet Valve & Seat Assembly             | X                                |
| 10           | G-L-M-R | Choke Plate Screw                            | 5R-4                             | 73           | L      | Pump Lever Adj. Scr. Fitting                 | 19R-189                          |
| 11           | L       | Therm. Housing Clamp Screw                   | 5R-16                            | 74           | L      | Fuel Inlet Fitting                           | X                                |
| 12           | L       | Throttle Stop Screw                          | X                                | 75           | L      | Fuel Transfer Tube Fitting                   | X                                |
| 13           | L       | Choke Lev. Assy. Swivel Screw                | 5R-167                           | 76           | L      | Fuel Inlet Tube & Fitting Assembly           | 19R-338A                         |
| 14           | L       | Choke Diaph. Assy., Brkt. Scr. & Lock Washer | 5R-290                           | 77           | L-M    | Pump Discharge Nozzle                        | X                                |
| 15           | L       | Air Vent Clamp Screw & L.W.                  | 5R-167                           | 78           | L      | Main Jet - Primary                           | X                                |
| 16           | L       | Sec. Diaph. Assy. Cov. Scr. & L.W.           | 5R-371                           | 79           | L      | Main Jet - Secondary                         | X                                |
| 17           | L       | Fuel Bowl to Main Body Screw - Primary       | 5R-552                           | 80           | L      | Bowl Vent Valve                              | 23R-196                          |
| 18           | L       | Fuel Bowl to Main Body Screw - Secondary     | 5R-552                           | 81           | L      | Air Vent Valve                               | X                                |
| 19           | L       | Diaph. Lev. Adjusting Screw                  | 5R-565                           | 82           | L-M    | Pump Discharge Needle Valve                  | 23R-258                          |
| 20           | L       | Throt. Body Screw & Lock Washer              | 5R-567                           | 83           | L-M-R  | Power Valve Assembly - Primary               | X                                |
| 21           | L       | Diaph. Hsg. Assy. Scr. & Lock                | 5R-568                           | 84           | L      | Power Valve Assembly - Secondary             | X                                |
| 22           | L       | Choke Hsg. Screw & L.W.                      | 5R-569                           | 85           | G-M-R  | Fuel Line Tube "O" Ring Seal                 | X                                |
| 23           | L       | Dashpot Brkt. Scr. & L.W.                    | 5R-579                           | 87           | G-M-R  | Fuel Valve Seat "O" Ring Seal                | X                                |
| 24           | L       | Fast Idle Cam Lever Adj. Screw               | 5R-582                           | 88           | G-M-R  | Idle Needle Seal                             | X                                |
| 25           | L       | Fast Idle Cam Lev. Scr. & L.W.               | 5R-584                           | 89           | L      | Choke Rod Seal                               | 27R-238                          |
| 26           | L       | Diaph. Lev. Assy. Scr. & L.W.                | 5R-584                           | 90           | L-M    | Diaphragm Hsg. Check Ball - Sec.             | 28R-1                            |
| 27           | L-M     | Throt. Plate Screw - Primary                 | X                                | 91           | L      | Pump Inlet Check Ball or Valve               | 28R-35                           |
| 28           | L-M     | Throt. Plate Screw - Secondary               | X                                | 92           | L      | Throt. Lev. Ball                             | 28R-65                           |
| 29           | L       | Pump Lever Adj. Screw                        | 5R-595                           | 93           | L      | Pump Discharge Check Ball                    | 28R-94                           |
| 30           | L       | Pump Discharge Nozzle Screw                  | 5R-854                           | 94           | L      | Choke Diaph. Assy. Link                      | 33R-475                          |
| 31           | L       | Fast Idle Cam Plate Screw & L. W.            | 5R-623                           | 95           | L      | Sec. Diaph. Housing Cover                    | X                                |
| 32           | L       | Choke Cont. Wire Brkt. Clamp Scr.            | 5R-641                           | 96           | L      | Back-up Plate & Stud Assy.                   | 34R-1783A                        |
| 33           | L       | Pump Cam Lock Screw                          | X                                | 97           | L      | Fast Idle Cam Plate                          | 34R-1784                         |
| 34           | L       | Fuel Pump Cov. Assy. Scr. & L.W.             | X                                | 99           | L      | Air Vent Cap                                 | 34R-2143                         |
| 36           | L       | Throt. Body Screw - Special                  | 5R-716                           | 100          | L      | Choke Hsg. & Plugs Assembly                  | X                                |
| 37           | L       | Fuel Valve Seat Lock Screw                   | 5R-765                           | 101          | L      | Main Metering Body & Plugs Assy. - Primary   | X                                |
| 38           | L       | Float Shaft Brkt. Scr. & L.W.                | 5R-1016                          | 102          | L      | Main Metering Body & Plugs Assy. - Secondary | X                                |
| 39           | L       | Spark Hole Plug                              | *7R-5                            | 103          | L      | Fuel Pump Cover Assembly                     | X                                |
| 40           | L       | Fuel Bowl Plug                               | 7R-113                           | 104          | L      | Fuel Bowl & Plugs Assy. - Primary            | X                                |
| 41           | L       | Fuel Level Check Plug                        | 7R-225                           | 105          | L      | Fuel Bowl & Plugs Assy. - Secondary          | X                                |
| 42           | G-M-R   | Fuel Level Check Plug Gasket                 | X                                | 106          | L-M    | Sec. Diaph. & Rod Assy.                      | X                                |
| 43           | G-M-R   | Fuel Inlet Fitting Gasket                    | X                                | 107          | L-M-R  | Pump Diaphragm Assembly                      | 8-153                            |
| 44           | G-M-R   | Fuel Valve Seat Gasket                       | X                                | 108          | L      | Choke Diaph. Assy. - Complete                | X                                |
| 45           | G-M-R   | Fuel Bowl Screw Gasket                       | X                                | 109          | L-M    | Sec. Diaph. Link Retainer                    | 36R-164                          |
| 46           | G-M-R   | Sec. Diaph. Housing Gasket                   | X                                | 110          | L      | Air Vent Rod Spring Retainer                 | 36R-169                          |
| 47           | G-M-R   | Choke Housing Gasket                         | X                                | 111          | L-M    | Float Retainer                               | X                                |
| 48           | G-M-R   | Power Valve Body Gasket                      | X                                | 112          | L      | Air Vent Valve Retainer                      | 36R-225                          |
| 49           | G-M-R   | Choke Therm. Housing Gasket                  | X                                | 113          | L-M    | Choke Control Lever Retainer                 | 36R-284                          |
| 51           | G-M-R   | Fuel Valve Seat Adj. Nut Gasket              | X                                | 114          | L      | Fast Idle Cam Plunger Spring                 | 38R-6                            |
| 52           | G-M-R   | Fuel Valve Seat Lock Scr. Gasket             | X                                | 115          | L      | Fast Idle Cam Lever Screw Spring             | 38R-108                          |
| 53           | G-M-R   | Throt. Body Screw Gasket                     | X                                | 116          | L      | Throt. Stop Screw Spring                     | 38R-110                          |
| 54           | G-M-R   | Pump Discharge Nozzle Gasket                 | X                                | 117          | L      | Secondary Diaphragm Spring                   | X                                |
| 55           | G-M-R   | Metering Body Gasket - Primary               | X                                | 118          | L      | Pump Diaphragm Return Spring                 | 38R-1375                         |
| 56           | G-M-R   | Metering Body Gasket - Secondary             | X                                | 119          | L      | Fast Idle Cam Lever Spring                   | 38R-583                          |
| 57           | G-M-R   | Fuel Bowl Gasket                             | X                                | 120          | L      | Pump Lever Adj. Screw Spring                 | X                                |
| 58           | G-M-R   | Throttle Body Gasket                         | X                                | 121          | L      | Air Vent Rod Spring                          | X                                |
| 59           | G-M-R   | Fuel Bowl Plug Gasket                        | X                                | 122          | L      | Pump Inlet Check Ball Retainer Spg.          | 38R-635                          |
| 60           | G-M-R   | Fuel Inlet Filter Gasket                     | X                                | 123          | L      | Choke Spring                                 | 38R-637                          |
| 61           | G-L-M-R | Flange Gasket                                | X                                |              |        |  |                                  |
| 62           | L       | Throttle Plate - Primary                     | X                                |              |        |  |                                  |

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\*R-3793A, R-3794A, R-3795A & 1A, R-3796A & 1A.  
Refer to the numerical listing for the correct parts.

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|--------------|--------|--|----------------------------------|--------------|--------|--|----------------------------------|
| 124          | L      | Float Spring - Primary & Secondary     | X                                | 164          | L      | Baffle Plate - Secondary               | X                                |
| 125          | L      | Fuel Inlet Filter Spring               | 38R-1340                         | 165          | L      | Metering Body Vent Baffle              | X                                |
| 126          | L      | Choke Cont. Wire Brkt. Clamp Screw Nut | 39R-1                            | 166          | L      | Float Shaft Retainer Bracket           | X                                |
| 127          | L      | Choke Thermostat Shaft Nut             | 39R-5                            | 167          | L      | Fuel Inlet Filter                      | 62R-109                          |
| 128          | L      | Choke Control Lever Nut                | 39R-5                            | 168          | L      | Diaphragm Lever Assembly               | X                                |
| 129          | L      | Back-up Plate Stud Nut                 | 39R-5                            | 169          | L      | Pump Operating Lever                   | X                                |
| 130          | L      | Throt. Lever Ball Nut                  | 39R-11                           | 170          | L-M    | Pump Operating Lever Retainer          | 36R-574                          |
| 131          | L      | Dashpot Nut                            | 39R-143                          | 171          | L      | Secondary Diaphragm Housing            | 79R-389                          |
| 132          | L      | Fuel Valve Seat Adjusting Nut          | 39R-160                          | 172          | L      | Throt. Shaft Brg. Pri. & Sec. (Ribbon) | 13R-490                          |
| 133          | L      | Choke Thermostat Lever Spacer          | 40R-108                          | 173          | L      | Throt. Shaft Brg. Pri. & Sec. (Ribbon) | 13R-513                          |
| 134          | L      | Pump Check Ball Weight                 | 40R-336                          | 174          | L      | Throt. Shaft Brg. - Pri. (Solid)       | 13R-600                          |
| 135          | L      | Pump Cam                               | X                                | 175          | L      | Plug - Fuel Bowl Drain                 | 7R-287                           |
| 136          | L      | Fast Idle Cam Assembly                 | X                                | **           | L      | Choke Heat Tube                        | 52R-70                           |
| 137          | L      | Fast Idle Cam & Shaft Assembly         | 41R-253A                         | 176          | L      | Pump Oper. Lever Stud                  | X                                |
| 138          | L      | Choke Rod                              | X                                | 177          | L      | Vent Valve Screw & L.W.                | 5R-506                           |
| 139          | L      | Throttle Connecting Rod                | 43R-205                          | 178          | L      | Solenoid Bracket Screw & L.W.          | 5R-742                           |
| 140          | L      | Air Vent Push Rod                      | X                                | 179          | L      | Solenoid Bracket Screw & L.W.          | 5R-878                           |
| 141          | L      | Throt. Lever Ball Nut Washer           | 46R-2                            | 180          | L      | Throttle Lever Extension Screw         | 5R-1307                          |
| 143          | L      | Choke Shaft Nut Lock Washer            | 46R-248                          | 181          | L      | Vacuum Tube Plug                       | 7R-550                           |
| 144          | L      | Choke Cont. Lev. Nut L.W.              | 46R-265                          | 182          | L      | Spark Tube Plug                        | 7R-550-3                         |
| 145          | L      | Back-up Plate Stud Nut L.W.            | 46R-265                          | 183          | L      | Emission Tube Plug                     | 7R-558                           |
| 146          | L      | Throt. Connector Pin Washer            | 46R-409                          | 184          | L      | Throttle Lever Extension               | X                                |
| 147          | L      | Choke Spring Washer                    | 46R-472                          | 185          | L      | Cam Follower Lever                     | X                                |
| 149          | L      | Therm. Housing Assembly - Complete     | X                                | 186          | L      | Tube & "O" Ring Assy.                  | 14R-836A                         |
| 150          | L      | Throttle Connector Pin Retainer        | 48R-22                           | 187          | L      | Four Way Pipe Connector                | 19R-470                          |
| 151          | L-M    | Choke Rod Retainer                     | 48R-31                           | 188          | L      | Vent Valve Body                        | 23R-556A                         |
| 152          | L-M    | Throt. Connecting Rod Cotter Pin       | 48R-183                          | 189          | L      | Fuel Bowl Filler                       | 34R-6186                         |
| 153          | L      | Choke Cont. Wire Bracket Clamp         | 49R-149                          | 190          | L      | Metering Body Filler                   | 34R-6187                         |
| 154          | L      | Thermostat Housing Clamp               | 49R-328                          | 191          | L      | Vent Valve Spring                      | 38R-1472                         |
| 155          | L      | Choke Control Wire Bracket             | 49R-398                          | 193          | L      | Throttle Lever Extension Nut           | 39R-39                           |
| **           | L      | Choke Pump Rod Spring                  | 38R-878                          | 194          | L      | Solenoid Bracket Screw Nut             | 39R-97                           |
| 156          | L      | Dashpot Bracket                        | X                                | 195          | L      | Pump Operating Lever Screw Sleeve      | 42R-248                          |
| 157          | L      | Air Vent Rod Clamp                     | 49R-425                          | 196          | L      | Throttle Lever Extension Lock Washer   | 46R-268                          |
| 158          | L      | Fast Idle Cam Plunger                  | 50R-2                            | 197          | L      | Dashpot Lock Washer                    | 46R-974                          |
| 159          | L      | Choke Vacuum Tube                      | 52R-88                           | 198          | L      | Vent Valve Clamp Assembly              | 49R-968A                         |
| 160          | L      | Fuel Transfer Tube                     | X                                | 199          | L      | Solenoid Bracket                       | 49R-1005                         |
| 161          | L      | Filter Screen                          | X                                | 200          | L      | Choke Vacuum Hose                      | 52R-126 & 127                    |
| 162          | L      | Dashpot Assembly                       | 11-3                             | 201          | L      | Modulator Assy.                        | X                                |
| 163          | L      | Baffle Plate - Primary                 | X                                | 202          | L      | Solenoid Assy.                         | X                                |
|              |        |  |                                  | 203          | L      | Cam Follower Retainer                  | X                                |
|              |        |  |                                  | 204          | L      | "T" Connector                          | 19R-416                          |
|              |        |  |                                  | 205          | L      | Choke Thermostat Lever                 | 4R-957                           |

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\*R-3795A refer to the numerical listing for the correct parts.

\*\*Not shown on T.V. illustration.